Work Ord		2880		*102	?ጸጸ ೧ *							Page 1	
Item ID: Revision ID:	D4093-3			Accept	*N900	040	100)*	Setup	Start Stop	14.	S1* S2*	-
Start Date: Required Date: Reference:	Bracket 6/11/13 6/11/13	Start Qty: 10.00 Req'd Qty: 10.00			Cust Item I Customer:	D:				_	IV.		
Approvals:		an: MLJ	Date: 13-06-14			ate:			Run	Start Stop	1/1	R1* R2*	
Sequence ID/	D	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reje Qty		Reject Number	Insp. Stamp	
Draw Nbr	Re	vision Nbr											
110				0.00	· · · · · · · · · · · · · · · · · · ·			18		<u>ک</u>	, , , , , , , , , , , , , , , , , , ,	JnB-06	رد
Waterjet FLOW CNC Water GOCOL 344	•	. Memo CUT AS I DWG REV PROG RE	V: U	0.00				<u>-</u>				9,10.0-	
	1 4	***HOLE	S WILL BE MADE ON MIL URR****	LING***									
.120		QC2- Inspect parts off	machine FAI/FAIB	0.00				_					
120		Memo		0.00				_//		<u> </u>		Jm13-06	ર્ટ

Quality Control

DQA:			Date:											DART
QA Closed:			Date:			WORK ORDER NON-	-CC	JNFOI	RMANCE / UP	DATE	Wo	ork Order up	date only	AEROSPACE
						DISPOSITION				AGAINST	DE	PARTMENT	PROCESS	
Work Orde	er: _												,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	
Part N	۱o					Rework Scrap		1	Skid-tube Machining	Crosstube Small Fab			Water Jetd. Eng. Coor.	Engineering Quality
NCR N	۱o. <u> </u>					Use-as-is Suspected Unapproved		Inern	noforming Large Fab	Finishing Composite	-	Rec/Stor	e/Packaging Supplier	Other
Root					Desc	ription of work order update		nitial	Actio	on		Sign &		
Cause		Date	Step	Qty		or non-conformance	Ch	ief Eng	Descri	ption		Date	Verification	QC Inspector
Design														
Doc/Data				Ė										
Equip/Tooling														
Handling/Pre														
Material					}									
Operator														
Offset/Setup														
Prócess					1									
Supplier														
Training														
Transport														
Unapproved														
							FAI	ULT CAT	TEGORY					
Landi	ng Ge	ar				General		_				-		_
	∐_B	ending				Bend	L	Folio/F	Program			Outside Dim	ensions	Pressure/Forced
		entre No	ot Concer	ntric		BOM/Route	L	Grain				Over/Under	tolerance	Set-up
		racks				Broken/Damage/Defect		Hardwa	ire			Part Incorred	ct	Temperature/Cure
		rimp/Kir	ık/Ripple	/Wave		Burrs		Inspect	ion Incomplete/Und	qualified	L	Part Lost/Mi	ssing	Weld
	Щc	uffs				Contamination		Instruct	tions Incomplete/U	nclear	L	Part Moved		Wrong Stock Pulled
		rushing		•		Countersink		Misalig	ned/off center			Positioned V	Vrong	
	∐⊦	leat Trea	ıt			Cut Too Short		Mislabe	eled			Power Loss/	Surge	Other
		nspection	n Strip in	Tube		Drawing		Misread	d					
		/larks/Ch	atter			Drill Holes		Off-set						
	Г	urning S	equence			Finish		Out of (Calibration					
	\Box	Vave/Tw	ist in Tuk	ne.		Fit/Function		Out of	Seguence				· · · · · · · · · · · · · · · · · · ·	

Work Order I June-12-13 9:16:00		102880				*/	1028	380*						Page 2
Item ID: D40 Revision ID: Item Name: Brace Start Date: 6/11 Required Date: 6/11	1/13	Start Qt			10* 10*	Accept		*N900 Cust Item II Customer:		100)* s	etup Star Stop	ı u.	S1* S2*
Reference: Approvals: Pr	ocess	Plan:	•	Date:'_		Tooling: SPC (Y/N	 N):	Da	te:	-	R	kun Star Sto		R1* R2*
Sequence ID/ Work Center ID 130 *120* Mill Conv Conventional Milling Ma	achine	Operatio Descripti	On Memo	D C'SINK AS PE	R DWG	Set Up Run H 0.00		Tool ID) 13~07-16	Tool#	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
132 *132* QC Quality Control		QC2-Inspe	ect parts off m	achine FAI/FAII	3	0.00	Ð	13-07-16			/)	_		
135 *135* QC		QC8- Inspe	ect parts - seco	ond check		0.00	h =	13/07/1	8		<u>İ</u>	<i>_</i>		0As 08

Memo

Quality Control

DQA:			Date:			WORK ORDER NON-	cc	NIEOI	DMANICE / HBDATE				DART
QA Closed:			Date:			WORK ORDER NON-	-	JINFOI	NVIANCE / OPDATE	W	ork Order up	date only	AEROSPACE
Work Orde	۳.					DISPOSITION		٠.	AGAINST	DE	PARTMENT	PROCESS	
WORK OTGE	-					Rework			Skid-tube Crosstube	Г		Water Jet	Engineering
Part N	lo					Scrap			Machining Small Fab		Pro	d. Eng. Coor.	Quality
NCDA						Use-as-is			noforming Finishing	_	Rec/Stor	e/Packaging	Other
NCR N	10					Suspected Unapproved			Large Fab Composite		j	Supplier	
Root					Desci	ription of work order update	i	nitial	Action		Sign &		
Cause	_	Date	Step	Qty		or non-conformance	Ch	ief Eng	Description		Date	Verification	QC Inspector
Design	_											•	
Doc/Data	4												
Equip/Tooling	\dashv												
Handling/Pre	\dashv												
Material Operator	\dashv												
Offset/Setup	\dashv							•					
Process													
Supplier									,				
Training	┪								·				
Transport													
Unapproved													
				•			FA	ULT CAT	regory				
Landi	ng G	ear				General					_		
		Bending				Bend		Folio/F	Program		Outside Dim	ensions	Pressure/Forced
	(Centre No	t Concer	ntric		BOM/Route		Grain			Over/Under	tolerance	Set-up
. A		Cracks				Broken/Damage/Defect		Hardwa	re	L	Part Incorre	ct	Temperature/Cure
عوجم	ا(Crimp/Kir	ık/Ripple	/Wave		Burrs		Inspect	ion Incomplete/Unqualified	L	Part Lost/Mi	ssing	Weld
	<u> </u> j	Cuffs				Contamination	L	Instruct	ions Incomplete/Unclear		Part Moved		Wrong Stock Pulled
		Crushing				Countersink		Misalig	ned/off center		Positioned V	Vrong	_
	-	Heat Trea			<u> </u>	Cut Too Short		Mislabe			Power Loss/	Surge	Other
	_	Inspection	٠.	Tube		Drawing	L	Misread					
	-	Marks/Ch				Drill Holes		Off-set	-				
!		Turning S			_	Finish		4	Calibration				
	لـــــا	Wave/Tw	ist in Tub	oe		Fit/Function		Out of 9	Sequence				

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Work Ord June-12-13 9:1		102880		*102	2880*				Page 3
Item ID: Revision ID: Item Name:	D4093-3 Bracket			Accept	*N900040100	ገ*	Setup	Start Stop	*NS1* *NS2*
Start Date: Required Date Reference:	6/11/13 :: 6/11/13	Start Qty: 10.00 Req'd Qty: 10.00	*10* *10*		Cust Item ID: Customer:				
Approvals:		Plan:	Date:	Tooling: SPC (Y/N):	Date:Date:		Run	Start Stop	*NR1* *NR2*
Sequence ID/ Work Center	ID	Operation Description		Set Up/ Run Hours	Tool ID Tool # Plan Code	Acce Qty	pt Re Qt		Reject Insp. Number Stamp
140		Chemical Conversion Co	at per QSI005 4.1	0.00		٠	/	n	1
110 HandFinish Hand Finishing		Memo		0.00		//_	<i>Ø</i> _	19	13-7-23.
160		QC7-Inspect Chemical C	onversion Coat	0.00		11	X	/	W 1211
160 QC Quality Control		Memo		0.00			X — —	7	41 V31091 13
170		Identify as per dwg & St	ock Location: ST270	0.00		1	1/		10 49 42
170 Packaging		Memo		0.00			t-		13-07-23

Packaging

DQA:			. Date:			WORK ORDER NON-	c	NEO	DNANCE / HE	DATE				•	"DART
QA Closed:			Date:			WORK ORDER NOW		JNFO	AWANCE / OF	DATE	W	ork Order up	odate only	\Box	AEROSPACE
Work Orde	ar.					DISPOSITION				AGAINST	DE	PARTMENT	/PROCESS		
Part N	•					Rework Scrap			Skid-tube Machining	Crosstube Small Fab	-	Pro	Water Jet d. Eng. Coor.	7	Engineering Quality
NCR N	No.					Use-as-is Suspected Unapproved		Thern	noforming Large Fab	Finishing Composite		Rec/Sto	re/Packaging Supplier		Other
Root					Desc	ription of work order update		Initial	Acti	ion		Sign &		T	
Cause		Date	Step	Qty		or non-conformance	Ch	nief Eng	Descri	iption		Date	Verification		QC Inspector
Design Doc/Data Equip/Tooling Handling/Pre Material Operator Offset/Setup Process Supplier Training Transport Unapproved															
						· · · · · · · · · · · · · · · · · · ·	FA	ULT CA	regory			-			
Landi		ear Bending Centre No Cracks Crimp/Kii Cuffs Crushing Heat Trea Inspectio Marks/Ch Turning S	nk/Ripple at n Strip in natter	/Wave		General Bend BOM/Route Broken/Damage/Defect Burrs Contamination Countersink Cut Too Short Drawing Drill Holes Finish		Grain Hardwa Inspect Instruct Misalia Mislaba Misread Off-set	ion Incomplete/Un ions Incomplete/U gned/off center eled d	•		Outside Dim Over/Under Part Incorred Part Lost/Mi Part Moved Positioned V Power Loss/	tolerance ct ssing Vrong	S	Pressure/Forced Set-up Femperature/Cure Weld Wrong Stock Pulled Other
	H	Wave/Tw		ne		Fit/Function	\vdash	4	Seguence						

Work Ord June-12-13 9:1		2880		*102	2880*						Page 4
Item ID: Revision ID: Item Name:	D4093-3 Bracket			Accept	*N9000	า4ก	100	*	Setup Sta	1 3	S1* S2*
Start Date: Required Date	6/11/13	Start Qty: 10.00 Req'd Qty: 10.00	*10* *10*		Cust Item II Customer:) :					
Reference:							-		Run Sta	ırt 🚜 🗈	D4*
Approvals:	Process Pl QC:	an:	Date:	Tooling: _ SPC (Y/N):	Date Date				Sto	ם כ	IR1* IR2*
Sequence ID/ Work Center I	D	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
180	v	QC21- Final Inspection -	Work Order Release	0.00					13	4	$l \mathcal{K}$
180 QC Quality Control	,	Memo		0.00					- 17	17 J	1 <u>7</u> MF (3-7

Offset/Setup Process Supplier Training Transport Unapproved Unappr	DQA:		_ Date:			•							TAART
Part No.	QA Closed:		Date:			WORK ORDER NON-	-CC	ONFO	RMANCE / UI		ork Order ur	odate only	AEROSPACE
Part No.						DISPOSITION					· · · · · · · · · · · · · · · · · · ·		
Part No. Scrap Use-as-is Suspected Unapproved Use-as-is Suspection Unapproved Use-as-is Use-as-	Work Order	:				Day and [custa to .	C	7	\A(a+a= a+\)	
NCR No.	Dart No	_				<u> </u>			—		- Dro	⊢	— —
Root Cause Date Step Qty Description of work order update or non-conformance Design Usupply Tooling Handling/Pre Harding Gear Canter Not Concentric Cards Ca	Partino	J				· —			~ —		=	-	 '}
Root Cause	NCR No)				<u> </u>		111611	~ 	- -	1 1100/3101	-	
Date Step Qty	, TON TO	,·				Suspected Shapproved	J		20.80.00		_	oakk	
Design	Root				Desc	ription of work order update	Π	nitial	Act	ion	Sign &		
Doc/Data	Cause	Date	Step	Qty		or non-conformance	Ch	ief Eng	Descr	ription	Date	Verification	QC Inspector
Equip/Tooling Handling/Pre Material Operator Ope	Design												
Handling/Pre Material	Doc/Data												
Material Operator Operator Operator Offset/Setup Operator Offset/Setup Operator Offset/Setup Operator Offset/Setup Operator Offset/Setup Operator Offset/Setup Operator Operat	Equip/Tooling										}		
Operator Offset/Setup Process Supplier Training Training Trainsport Unapproved Unapprove	Handling/Pre												
Offset/Setup Process Supplier Training Transport Unapproved Unappr	Material	_											
Process Supplier Training Transport Unapproved Dending Gear General	Operator	_											
Supplier Training Transport Unapproved Description De	Offset/Setup												
Training Transport Unapproved	Process	_											
Transport Unapproved	Supplier	_											
FAULT CATEGORY	1 -	_											
Landing Gear General Sending Bending Bend Folio/Program Outside Dimensions Pressure/Forced Over/Under tolerance Set-up Outside Dimensions Over/Under tolerance Set-up Over/Under tolerance Cracks Broken/Damage/Defect Hardware Part Incorrect Temperature/Cure Crimp/Kink/Ripple/Wave Burrs Inspection Incomplete/Unqualified Part Lost/Missing Weld Weld Outside Dimensions Pressure/Forced Over/Under tolerance Set-up Over/Under tolerance Set-up Over/Under tolerance Part Incorrect Temperature/Cure Outside Dimensions Pressure/Forced Over/Under tolerance Set-up Over/Under tolerance Over/Under tolerance Set-up Over/Under tolerance Ov	l	4											
Landing Gear Bending Centre Not Concentric Cracks Broken/Damage/Defect Crimp/Kink/Ripple/Wave Cuffs Crushing Countersink Crushing Countersink Crushing Countersink Cut Too Short Inspection Strip in Tube Marks/Chatter Drawing Marks/Chatter Tender Countersink Cut Too Short Drawing Miscald Cut of Calibration Folio/Program Cut Folio/Prog	Unapproved		<u> </u>	<u> </u>			<u> </u>						
Bending Bend Folio/Program Outside Dimensions Pressure/Forced Centre Not Concentric BOM/Route Grain Over/Under tolerance Set-up Cracks Broken/Damage/Defect Hardware Part Incorrect Temperature/Cure Crimp/Kink/Ripple/Wave Burrs Inspection Incomplete/Unqualified Instructions Incomplete/Unclear Part Moved Wrong Stock Pulled Crushing Countersink Misaligned/off center Positioned Wrong Heat Treat Cut Too Short Missead Marks/Chatter Drawing Off-set Turning Sequence Finish Out of Calibration							FA	ULT CA	TEGORY				
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Crimp/Kink/Ripple/Wave Burrs Inspection Incomplete/Unqualified Cuffs Contamination Instructions Incomplete/Unclear Part Lost/Missing Weld Wrong Stock Pulled Crushing Countersink Misaligned/off center Positioned Wrong Heat Treat Cut Too Short Mislabeled Power Loss/Surge Other Inspection Strip in Tube Drawing Misread Marks/Chatter Drill Holes Off-set Turning Sequence Finish Out of Calibration	-		lot Concei	ntric	-	=	\vdash	1			⊣ `	· · · · · · · · · · · · · · · · · · ·	 '
Cuffs Contamination Instructions Incomplete/Unclear Part Moved Wrong Stock Pulled Crushing Countersink Misaligned/off center Positioned Wrong Heat Treat Cut Too Short Mislabeled Power Loss/Surge Other Inspection Strip in Tube Drawing Misread Marks/Chatter Drill Holes Off-set Turning Sequence Finish Out of Calibration	<u> </u>	⊣	:l./D:l.	harm		4	⊢	4			-4	}	
Crushing Countersink Misaligned/off center Positioned Wrong Heat Treat Cut Too Short Mislabeled Power Loss/Surge Other Inspection Strip in Tube Drawing Misread Marks/Chatter Drill Holes Off-set Turning Sequence Finish Out of Calibration	-		іпк/кірріе	ey wave		-1	-	1		-	-	issing	
Heat Treat Cut Too Short Mislabeled Power Loss/Surge Other Inspection Strip in Tube Drawing Misread Marks/Chatter Drill Holes Off-set Turning Sequence Finish Out of Calibration	-				-		-	-		Jiclear		\/rong	wrong Stock Pulled
Inspection Strip in Tube Drawing Misread Marks/Chatter Drill Holes Off-set Turning Sequence Finish Out of Calibration	-	⊣ `			\vdash	=	\vdash	-{		<u> </u>	⊣		Othor
Marks/Chatter Drill Holes Off-set Out of Calibration	-	_		Tuho	-		\vdash	-1		i_	Trower ross/	onige [Tottlei
Turning Sequence Finish Out of Calibration ————————————————————————————————————	 	⊣	•	Tube	\vdash	=	\vdash	4					
	-	_			\vdash	=	-	-1				- 	
	 	⊣	-			Fit/Function		4					

Picklist Print

June-12-13 9:15:59 AM

Work Order ID:

102880

Parent Item:

D4093-3

Parent Item Name:

Bracket

Start Date: 6/11/13

Required Date: 6/11/13

Start Qty: 10.00

Required Qty: 10.00

Comments:

IPP REV:A NEW ISSUE 10-10-04 JLM VERIFIED BY:DD

598 11-06-05 JLM VERIFIED BY:DD

IPP REV:B AS PER REV C 11.09.28 JLM VERIFIED BY:DD

IPP REV:C 12.10.31 AS PER

IPP REV:B AS PER ECN 11-

DWG REV C DD VERE:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	· Status
M6061T6B0.750X06.000 6061T6 BAR .750 X 6.00		Purchased	No				f	46.5100		6:105263 G:5			36 <u>-∞-∑n</u>
				Location		Loc Oty	<u>Lo</u>	c Code					
				MAT005		46.51							
				1208	66	34.78			10.6	3.6%			
				1213	80	11.73			1971	3 80_			

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DQA:			Date:	 		WORK ORDER NON		NICOI	DRAABICE / 115	DATE				*DART	•
QA Closed:			Date:			WORK ORDER NON-	-CC	JINFOI	RIVIAINCE / UF	PDATE	Wo	ork Order up	odate only	AEROSPACE	
Work Orde	or.					DISPOSITION				AGAINST	DE	PARTMENT	/PROCESS]
WOIK OIGE	-				_	Rework	1		Skid-tube	Crosstube		1	Water Jet	Engineering	ı
Part N	۱o				_	Scrap		1	Machining	Small Fab		1	d. Eng. Coor.	Quality	
NCR N	۱o				_	Use-as-is Suspected Unapproved			noforming Large Fab	Finishing Composite	-	Rec/Stor	re/Packaging Supplier	Other	
Root					Descr	ription of work order update	ı	nitial	Acti	ion		Sign &			1
Cause	1	Date	Step	Qty		or non-conformance	Ch	ief Eng	Descri	iption		Date	Verification	QC Inspector	
Design															٦
Doc/Data															
Equip/Tooling			1				1								
Handling/Pre															
Material															
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Process															
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Landi	ng G	ear				General		_				_	_		
		Bending			L	Bend		Folio/F	Program			Outside Dim	ensions	Pressure/Forced	
		Centre No	ot Conce	ntric		BOM/Route		Grain				Over/Under	tolerance	Set-up	
		Cracks				Broken/Damage/Defect		Hardwa	ire			Part Incorre	ct	Temperature/Cure	
		Crimp/Ki	nk/Ripple	e/Wave		Burrs		inspect	ion Incomplete/Un	nqualified		Part Lost/Mi	issing	Weld	
		Cuffs				Contamination		Instruct	tions Incomplete/L	Jnclear		Part Moved		Wrong Stock Pulled	
		Crushing				Countersink		Misalig	gned/off center			Positioned V	Vrong		
		Heat Trea	at			Cut Too Short		Mislabe	eled			Power Loss/	Surge	Other	
		Inspectio	n Strip in	Tube		Drawing		Misrea	d			_	_		
	П	Marks/Cł	natter			Drill Holes		Off-set							
		Turning S	equence	!		Finish		Out of	Calibration						
	-	Wave/Tw				 Fit/Function		-	Sanuanca						_

H:/FORMS/Quality Assurance\approved QA/NCRWO RevH

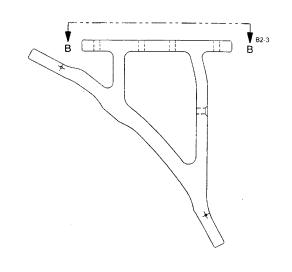
DART AEROSPACE LTD		Work Order:	107880
Description: Bracket		Part Number:	D4093-3
Inspection Dwg: D4093 Re	ev; & D GM		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

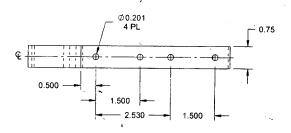
Drawing	Tolerance	Actual	Accept	Reject	Method of Inspection	Comments
Dimension		Dimension			mspection	
1.05	+/-0.030	1.043	_		<u> </u>	Jamoi
3.85	+/-0.030	3 85"	د		V	
5.03	+/-0.030	5.∞9"	_		V	•
0.38	+/-0.030	0.374	_		V	
0.50	+/-0.030	0.495	_		ν	
4.82	+/-0.030	0.495	_		V	•
1.79	+/-0.030	1.79"	_		V	
0.38	+/-0.030	0.366	_		V	
0.31	+/-0.030	0.31	-	,	V	
4.20	+/-0.030	4.198"			ν	
7.03	+/-0.030	7.013	-		ν	
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0.38	+/-0.030	6.370	-		V	
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Measured by:	Tin	Audited by:	9	Preliminary Approval:	
Date:	13-06-28	Date:	13-07-16	Date:	

Rev	Date	Change	Revised by	Approved
Α	11.10.13	New Issue	KJ 😽	AA
			77	



102880 MLJ 13-6-14



D4093-3 BRACKET

NOTES:

1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR QQ-A-220/8 OR AMS-QQ-A-200/8 (OR AMS 4117/4128/4115/4116)
OR ASTM B211 OR ASTM B221
OR 6061-T6/T62 ALUMINUM SHEET
PER QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027
OR ASTM B209
REF DART SPEC. M6061T6B/M6061T6S

2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: NONE
7) WEIGHT: 0.64 lbs"

SECTION VIEW B-B B5-3



DESIGN	RF	DART AEROSPACE USA, INC.			
DRAWN	RF	KENT, WA			
CHECKED	Ø5	DRAWING NO.	REV. D		
MFG. APPR.	A.	D4093	SHEET 3 OF 5		
APPROVED	4	TITLE	SCALE		
DE APPR.	-	BRACKET	NTS		
DATE 12.09.18		COPYRIGHT © 2010 BY DART AEROSPACE USA, INC. THIS DOGMENT IS PROVIDED BY A STATE OF THE SPECIAL OPERATOR OF THE PROVIDED BY A STATE OF THE SPECIAL OPERATOR OPERAT			

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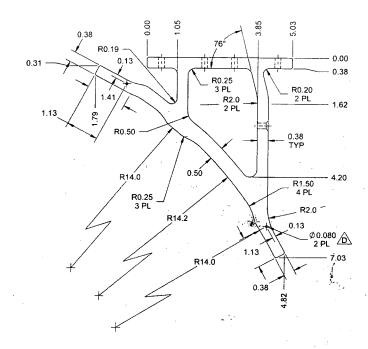
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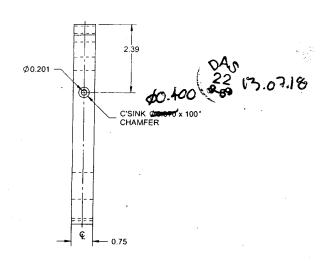
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D4093-3 BRACKET



DESIGN	RF	DART AEROSPA	CEUSA INC.
DRAWN	RF	KENT. \	
CHECKED	85	DRAWING NO.	REV. D
MFG. APPR.	J.	D4093	SHEET 4 OF 5
APPROVED	de	TITLE	SCALE
DE APPR.		BRACKET	NTS.
DATE 12.0	09.18	COPYRIGHT © 2010 BY DART THIS COCUMENT IS PRIVATE AND COMPONITION, AND IS SE NOT TO BE USED FOR ANY PURPOSE OF COPIED OR COM	PPLED ON THE EXPRESS CONDITION THAT IT IS

DART AEROSPACE LTD	Work Order:	102880
Description: KrackET	Part Number:	4093-1
Inspection Dwg: 4093 Rev:		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments		
1500	4.010	,503			Vem	RAZG		
1,500	±.010	1.501			Ve	((
2,530	土.010	2.525	<u> </u>		Vem	'1		
0.201	+.004	,200			Vem	PAZG		
2.39	1.080	2.395	-		deight Gruag			
37×100	1000	380×100°			Vern	-RAZG		
1.500	±.010	1.500			Vim	٦		
\$.080	+.004	.083	-	~	Ven			
, /3	±.030	,134			١(
1.13	£.030	1,123	-		l(
100×1000	±.010 50	.410	~		Vern	RAZG		
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Measured by:	Audited by:	DAG	Preliminary Approval:	
Date: 1307 - 16	Date: 13 07 1	8 8 83	Date:	

	Data	Ob an ma	Revised by	Approved
Rev	Date	Change		Approved
E	10.04.14	Added preliminary approval	KJ	